

SAFETY DATA SHEET **EPO-TEK 320-LV Part A**

1. Identification

Product identifier

Product name EPO-TEK 320-LV Part A

Product number 320LV/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier

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Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1

- H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram







Signal word

Danger

Hazard statements H302+H332 Harmful if swallowed or if inhaled.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

H411 Toxic to aquatic life with long lasting effects.

EPO-TEK 320-LV Part A

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.

P302+P352 If on skin: Wash with plenty of water.

P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P501 Dispose of contents/ container in accordance with national regulations.

Contains Bisphenol A Diglycidyl Ether Resin, Reactive Diluent

Other hazards

Harmful dust may be released during cutting or grinding process.

Hazards not otherwise classified (HNOC)

Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Bisphenol A Diglycidyl Ether Resin	60-100%
CAS number: 25085-99-8	
Classification	
Skin Irrit. 2 - H315	
Fue levit 2 11210	

Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

Reactive Diluent 10-30%

CAS number: Proprietary

Classification Acute Tox. 4 - H302

Acute Tox. 4 - H312

Acute Tox. 4 - H332

Skin Irrit. 2 - H315

Eye Dam. 1 - H318

Skin Sens. 1 - H317

Carbon Black* 10-30%

CAS number: 1333-86-4

Classification Carc. 2 - H351

The full text for all hazard statements is displayed in Section 16.

Ingredient notes *This product contains Carbon Black, which is suspected of causing cancer when inhaled in

fine particulate form. Carbon Black should not be respirable in this formulation. However, if cured material will be ground, milled, etc., wear respiratory protection to avoid inhaling any

dust that may be produced.

4. First-aid measures



SAFETY DATA SHEET EPO-TEK 320-LV Part B

1. Identification

Product identifier

Product name EPO-TEK 320-LV Part B

Product number 320LV/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier

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Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Not Classified Physical hazards

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram





Signal word Danger

Hazard statements H302 Harmful if swallowed.

> H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.



SAFETY DATA SHEET EPO-TEK 320-LV Part B

1. Identification

Product identifier

Product name EPO-TEK 320-LV Part B

Product number 320LV/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier

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V…|ÁKÁ€FÁÌIÁH€ÁÌJÁGGÁ Øæ¢ÁKÁ€FÁÌIÁH€ÁÌÏÁIJÁ TænnákáPùÒO • ^ ¦ çã& É&@n ã È;

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Not Classified Physical hazards

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram





Signal word Danger

Hazard statements H302 Harmful if swallowed.

> H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

EPO-TEK 320-LV Part A

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Paste. Color Black. Odor Mild. Flash point > 93°C <BuAc **Evaporation rate**

Vapor density >1

Solubility(ies) Slightly soluble in water.

Other information None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Strong oxidizing agents. Strong

reducing agents.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of

ignition.

Materials to avoid Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition

products

Thermal decomposition or combustion products may include the following substances:

Carbon monoxide (CO). Carbon dioxide (CO2).

11. Toxicological information

Information on toxicological effects

Toxicological information on ingredients.

Carbon Black*

Carcinogenicity

IARC carcinogenicity IARC Group 2B Possibly carcinogenic to humans. NTP carcinogenicity Reasonably anticipated to be a human carcinogen.

OSHA Carcinogenicity Not listed.

Carcinogenicity

Carcinogenicity *This product contains Carbon Black, which is suspected of causing cancer when inhaled in

fine particulate form. Carbon Black should not be respirable in this formulation. However, if cured material will be ground, milled, etc., wear respiratory protection to avoid inhaling any

dust that may be produced.

EPO-TEK 320-LV Part A

Inhalation Harmful if inhaled. Inhalation of dust during cutting, grinding or sanding operations involving

this product may cause irritation of the respiratory tract. Vapors may cause headache, fatigue,

dizziness and nausea.

Ingestion Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May

cause stomach pain or vomiting.

Skin Contact May cause sensitisation by skin contact. Irritating to skin.

Eye contact Causes serious eye damage.

12. Ecological Information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility The product has poor water-solubility.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the Disposal methods

local Waste Disposal Authority.

14. Transport information

UN Number

3082 UN No. (TDG) UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) UN3082

UN proper shipping name

EPO-TEK 320-LV Part A

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A

Diglycidyl Ether Resin)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A

Diglycidyl Ether Resin)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A

Diglycidyl Ether Resin)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (CONTAINS Bisphenol

A Diglycidyl Ether Resin)

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class

TDG label(s)

IMDG Class

ICAO class/division

Transport labels



DOT transport labels



Packing group

TDG Packing Group Ш

Ш IMDG packing group

Ш ICAO packing group

DOT packing group Ш

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

EPO-TEK 320-LV Part A

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of

Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

WARNING: This product contains a substance known to the State of California to cause cancer and/or reproductive harm.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Carbon Black

Rhode Island "Right To Know" List

The following ingredients are listed:

Carbon Black

Minnesota "Right To Know" List

The following ingredients are listed:

Carbon Black

New Jersey "Right To Know" List

The following ingredients are listed:

Carbon Black

Pennsylvania "Right To Know" List

The following ingredients are listed:

Carbon Black

Inventories

EPO-TEK 320-LV Part A

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US-TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 6/26/2017

Revision 2

Supersedes date 11/5/2014

Hazard statements in full H302 Harmful if swallowed.

> H312 Harmful in contact with skin. H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H351 Suspected of causing cancer.

H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET **EPO-TEK 320-LV Part B**

1. Identification

Product identifier

Product name EPO-TEK 320-LV Part B

Product number 320LV/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier

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Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Label elements

Pictogram





Signal word

Danger

Hazard statements H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

EPO-TEK 320-LV Part B

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse

skin with water/ shower.

P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P501 Dispose of contents/ container in accordance with national regulations.

Contains Trimethyl-1, 6-Hexanediamine

3. Composition/information on ingredients

Mixtures

Trimethyl-1, 6-Hexanediamine 60-100% CAS number: 25513-64-8

Classification

Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Aquatic Chronic 3 - H412

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Never give

anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person

warm and at rest. Get medical attention immediately.

Ingestion Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not

induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention

immediately.

Skin Contact Remove affected person from source of contamination. Rinse immediately with plenty of

water. Get medical attention promptly if symptoms occur after washing.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open

eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Gas or vapor in high concentrations may irritate the respiratory system. Inhalation

Ingestion Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May

cause stomach pain or vomiting.

Skin contact Severe irritation. Burns can occur. Allergic rash.

Eye contact Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

EPO-TEK 320-LV Part B

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO2).

Special hazards arising from the substance or mixture

Hazardous combustion products

Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and

other toxic gases or vapors.

Advice for firefighters

Protective actions during

firefighting

Avoid breathing fire gases or vapors.

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment. Do not discharge into drains or watercourses or onto the

ground.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots,

clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with

washing down water.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid contact with skin and

eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use

and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Use appropriate skin cream to prevent drying of skin.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

EPO-TEK 320-LV Part B

Protective equipment





Appropriate engineering

controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Liquid. Color Clear. Odor Pungent. > 93°C Flash point **Evaporation rate** <BuAc

Vapor density

Solubility(ies) Slightly soluble in water.

>1

Other information None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Strong oxidizing agents. Strong

reducing agents.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of

ignition.

Materials to avoid Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition

products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or

vapors. Oxides of carbon. Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

EPO-TEK 320-LV Part B

Inhalation Gas or vapor in high concentrations may irritate the respiratory system.

Ingestion Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in

mouth, esophagus and stomach.

May cause sensitisation by skin contact. Causes burns. Skin Contact

Eye contact Severe irritation, burning and tearing. Causes burns. Risk of serious damage to eyes.

12. Ecological Information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability No data available.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility The product has poor water-solubility.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Dispose of waste to licensed waste disposal site in accordance with the requirements of the Disposal methods

local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 2327 UN No. (IMDG) 2327 UN No. (ICAO) 2327 UN No. (DOT) UN2327

UN proper shipping name

Proper shipping name (TDG) TRIMETHYLHEXAMETHYLENEDIAMINES Proper shipping name (IMDG) TRIMETHYLHEXAMETHYLENEDIAMINES

Proper shipping name (ICAO) TRIMETHYLHEXAMETHYLENEDIAMINES

Proper shipping name (DOT) TRIMETHYLHEXAMETHYLENEDIAMINES

Transport hazard class(es)

DOT hazard class 8

EPO-TEK 320-LV Part B

DOT hazard label 8 **TDG class** 8 TDG label(s) 8 **IMDG Class** 8 ICAO class/division 8

Transport labels



DOT transport labels



Packing group

TDG Packing Group Ш IMDG packing group Ш ICAO packing group Ш DOT packing group Ш

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of **Regulatory References** Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

None of the ingredients are listed.

EPO-TEK 320-LV Part B

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

None of the ingredients are listed.

Rhode Island "Right To Know" List

None of the ingredients are listed.

Minnesota "Right To Know" List

None of the ingredients are listed.

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

Trimethyl-1, 6-Hexanediamine

Pennsylvania "Right To Know" List

None of the ingredients are listed.

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

None of the ingredients are listed.

Korea - KECI

None of the ingredients are listed.

China - IECSC

All the ingredients are listed or exempt.



EPO-TEK 320-LV Part B

Philippines - PICCS

None of the ingredients are listed.

16. Other information

Revision date 6/26/2017

Revision 2

Supersedes date 11/5/2014

Hazard statements in full H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.